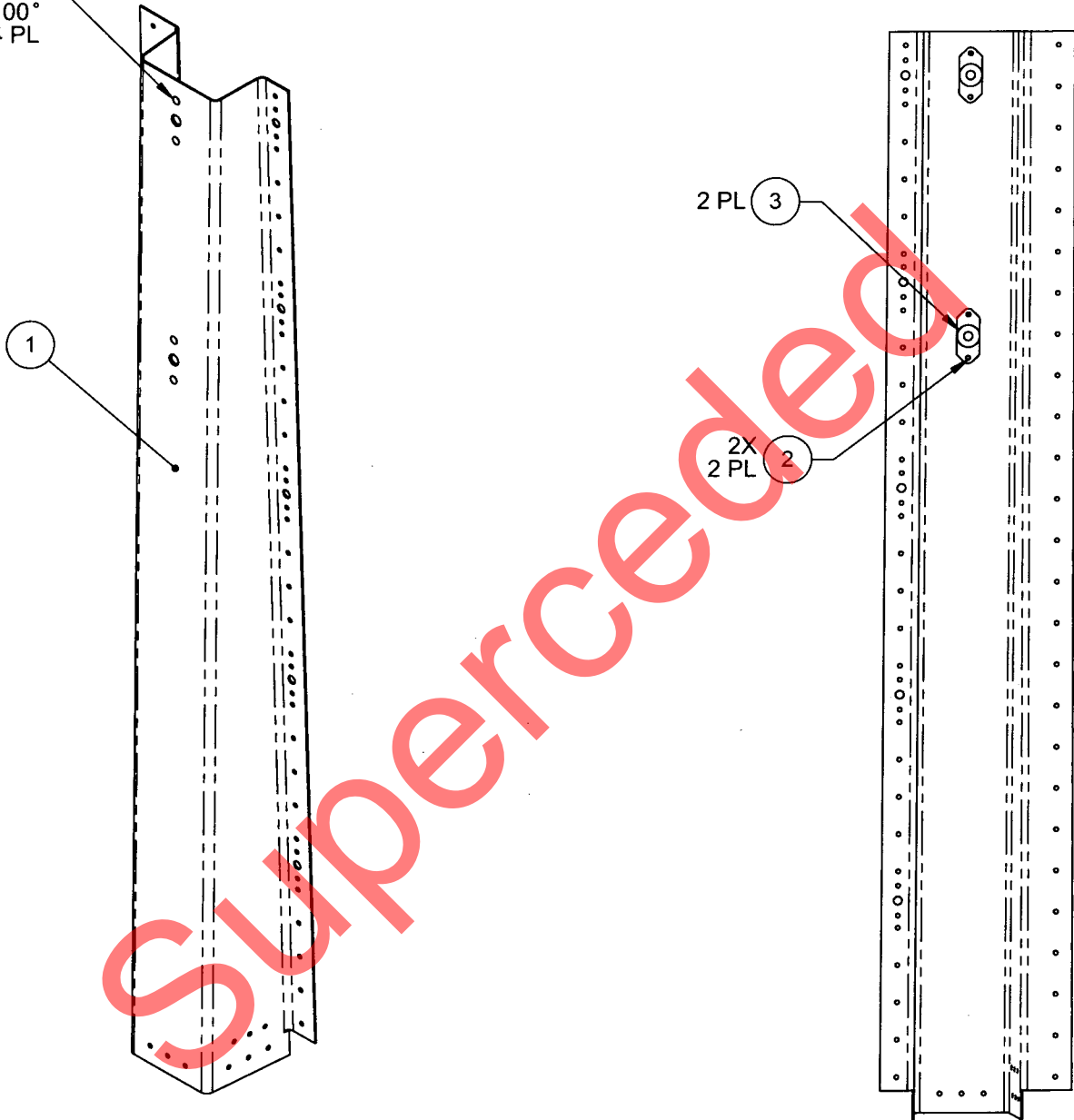


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4496-041	UPPER DOOR CHANNEL ASSY
1	1	D4496-1	UPPER DOOR CHANNEL
2	4	MS20426AD3-4	RIVET, CSK
3	2	MS21059L4K	NUTPLATE

DIMPLE ITEM 1 FOR RIVETS
 Ø0.179 X 100°
 4 PL

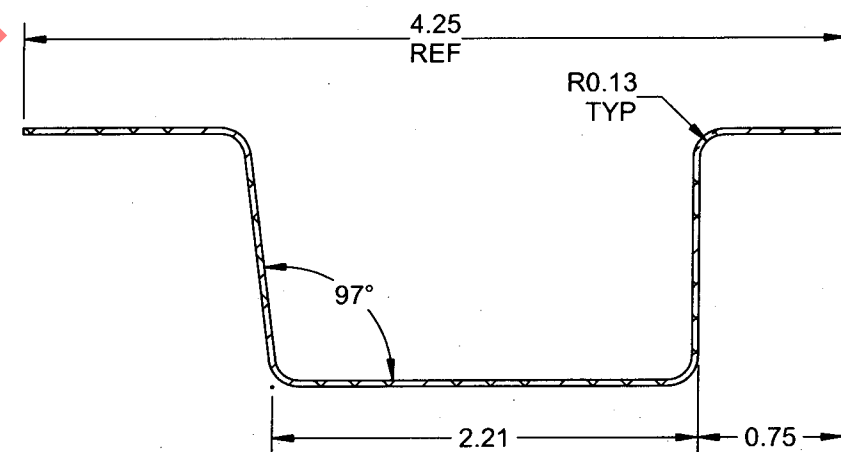
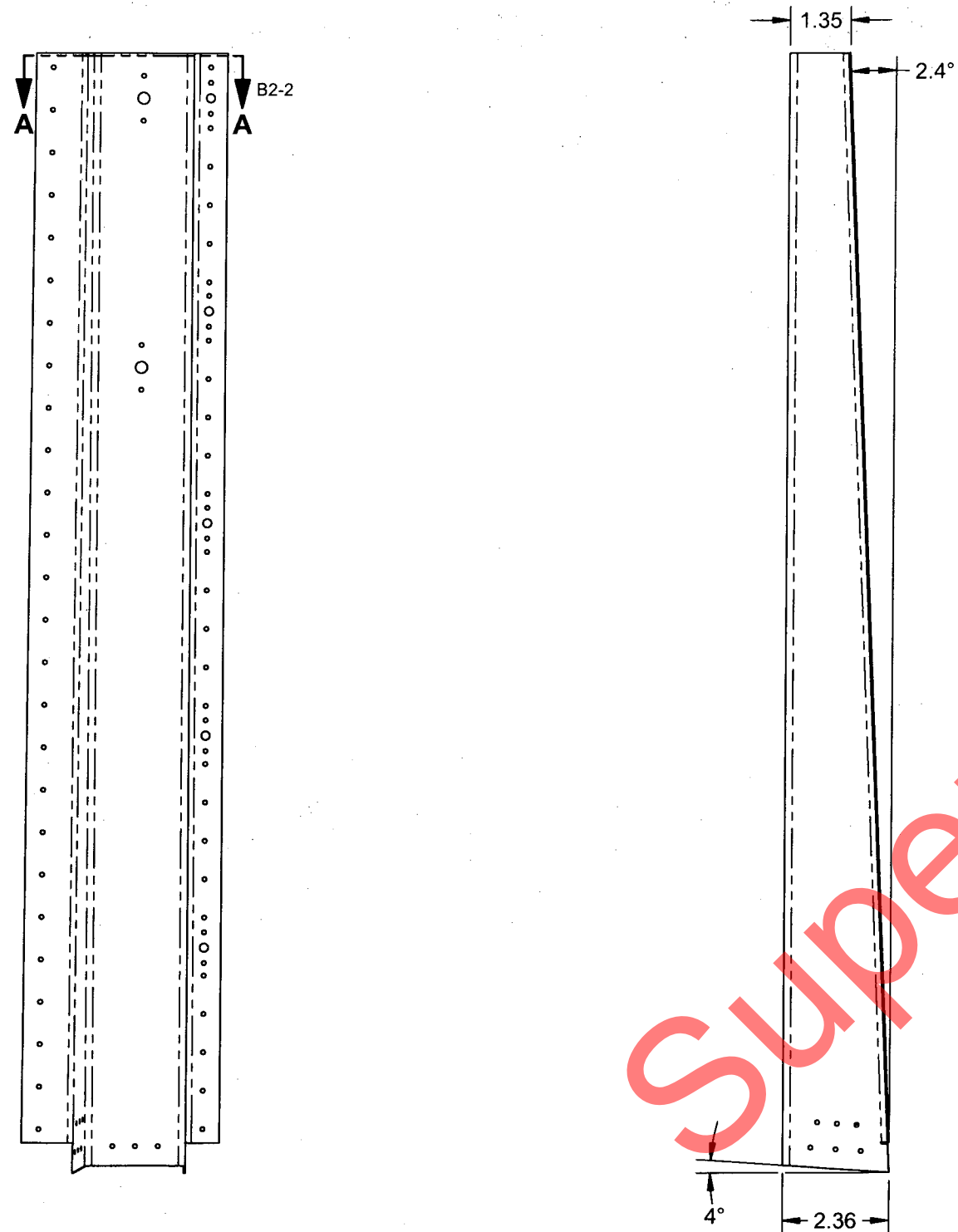


D4496-041 UPPER DOOR CHANNEL ASSY

RELEASED
 2012-09-18
 MP

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.61 lbs

B	GENERAL REDESIGN, ADDED PRIMER NOTE	AJS	12.09.11
A	NEW ISSUE	AJS	12.03.01
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AJS	DRAWING NO.	REV. B
MFG. APPR.	AJS	D4496	SHEET 1 OF 3
APPROVED	AJS	TITLE	SCALE
DE APPR.	AJS	UPPER DOOR CHANNEL ASSY	NTS
DATE	12.09.11	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



SECTION A-A D7-2

RELEASED
2012-09-18
[Signature]

D4496-1 UPPER DOOR CHANNEL

NOTES:

- 1) MATERIAL: MAKE FROM D4496-1F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI005 4.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.58 lbs

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>A.P.</i>	DRAWING NO. D4496	REV. B
MFG. APPR.	<i>[Signature]</i>	SHEET 2 OF 3	
APPROVED	<i>[Signature]</i>	TITLE UPPER DOOR CHANNEL ASSY	SCALE NTS
DE APPR.	<i>[Signature]</i>	COPYRIGHT © 2012 BY DART AEROSPACE LTD	
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D

C

B

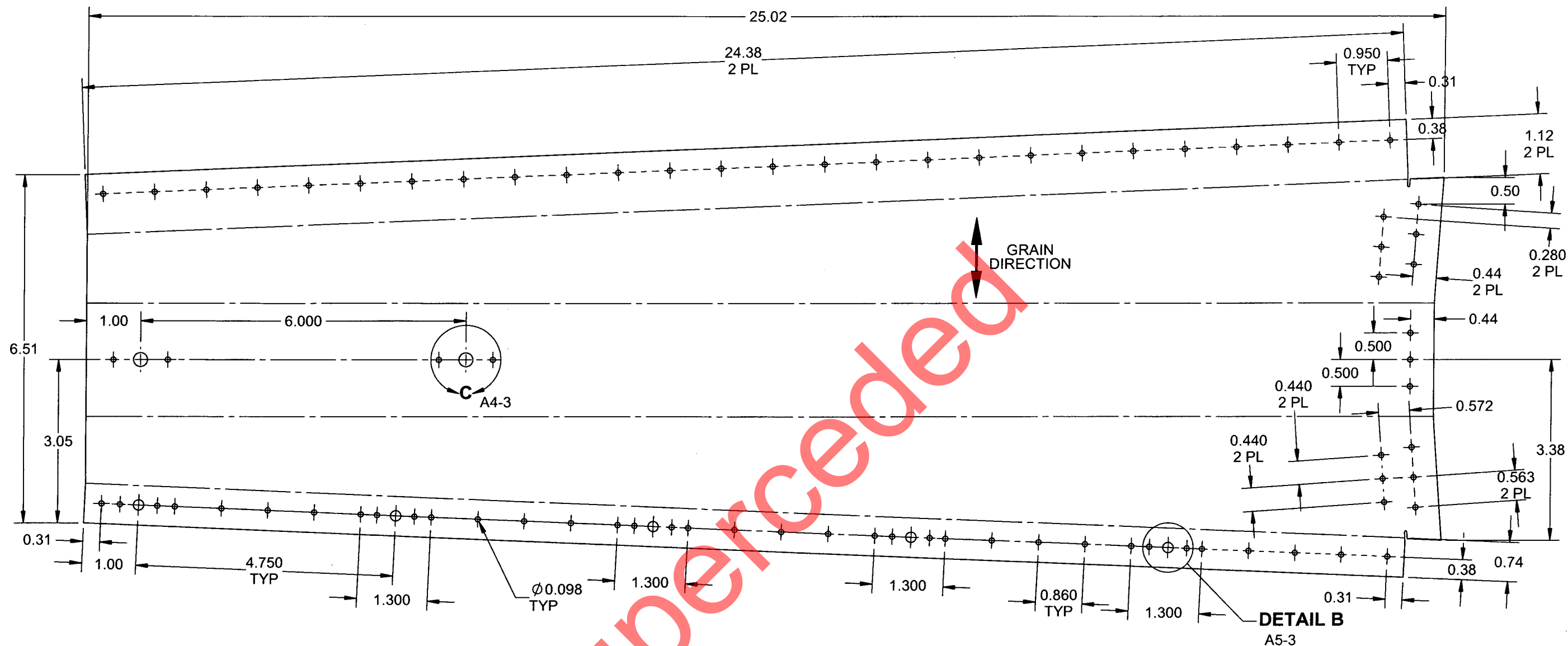
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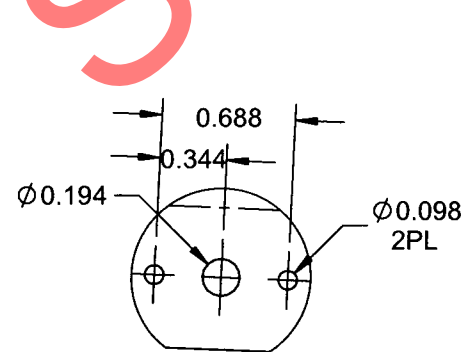
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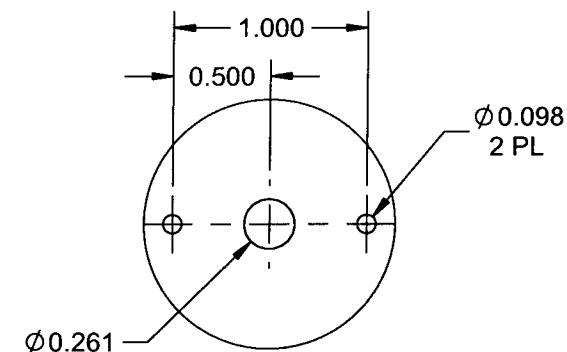
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D4496-1F UPPER DOOR CHANNEL
(FLAT PATTERN)



DETAIL B B2-3
NUTPLATE HOLE DETAIL 5PL
SCALE 2X



DETAIL C C6-3
NUTPLATE HOLE DETAIL 2PL
SCALE 2X

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.032
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.58 lbs
- 8) ALL DIMENSIONS AND FEATURES NOT SHOWN TO BE DEFINED PER
DRAWING FILE "D4496-1-REVB.DXF"

RELEASED
2012-09-18
MMP

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.		D4496	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		UPPER DOOR CHANNEL ASSY	NTS
DATE	12.09.11	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	